

Work Order ID 117801

117801

Page 1

May-05-14 8:42:27 AM

Item ID: D206-781-571KIV

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Hat Bin 206L3/L4, Ivory

Start Date: 5/05/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/19/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-05-05 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

el

100 Document Control 0.00

100

DC

Doc.Control -USB or Paperwork

Memo *[Signature]*
Photocopy bluefile & type labels as per PPP D206-781-571KIV CHG 001

0.00

(1x)

DAS
46
9-89

JAN 23 2015

110 Pick Kit 0.00

110

Packaging

Packaging

Memo

0.00

JAN 23 2015

DAS
28
9-89

MAY 05 2014

120 QC4- 100% Inspect Kits for completeness 0.00

120

QC

Quality Control

Memo

0.00

(1x)

DAS
46
9-89

JAN 23 2015

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Page 2

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Start Date: 5/05/14 Start Qty: 1.00

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Required Date: 5/19/14 Req'd Qty: 1.00

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Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00					DAS		
130						(1t)	46		
Packaging	Memo	0.00					9-29		JAN 23 2015
Packaging	Identify and pack for shipping as per PPP206-581-571KIV								
	Location: <u>FLG119</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 1501-23

① 5-1-23

May-05-14 8:42:30 AM

117801

D206-781-571KIV

Start Date: 5/05/14**Required Date:** 5/19/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3850-1KIV		Manufactured	No			120	Each	0.0000	1	1			
D3850-1KIV	DAS 46								**	17054	DAS 28	119364	
Hat Bin-Ivory	9-89											MAY 05 2014	
D3851-1KIV		Manufactured	No			120	Each	53.0000	6	6			
D3851-1KIV	DAS 46								**		DAS 28	9-89	
Doubler-Ivory	9-89											9-89	
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST066	53							
					51798	53				6X			
AN525-10R8		Purchased	No			120	Each	90.0000	4	4			
AN525-10R8	DAS 46								**	129163	DAS 28	9-89	
Screw	9-89											9-89	
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST344	90							
					121165	90				5X			